

Work Order ID 95242

January-04-13 9:10:29 AM

shy today

95242

Page 1

Item ID: D407-728-311

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Replacement Wearpad

Start Date: 1/04/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/04/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: W Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
N/A	Rev N/A

100	DOCUMENT CONTROL	0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile and create labels per PPP D407-728-311CHG001								

DAS
15
2-89 13.14

ML5 13-01-04

110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
06
2-89

13/01/4 ①

120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

DAS
15
2-89

13.1-4

Work Order ID 95242***95242***

Page 2

January-04-13 9:10:29 AM

Item ID: D407-728-311

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Wearpad

Start Date: 1/04/13 Start Qty: 1.00

1

Cust Item ID:

Required Date: 1/04/13 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

130

0.00

SAP

130

Packaging

0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D407-728-311 Location: _____ PPP Rev: _____

13/01/04 SP

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

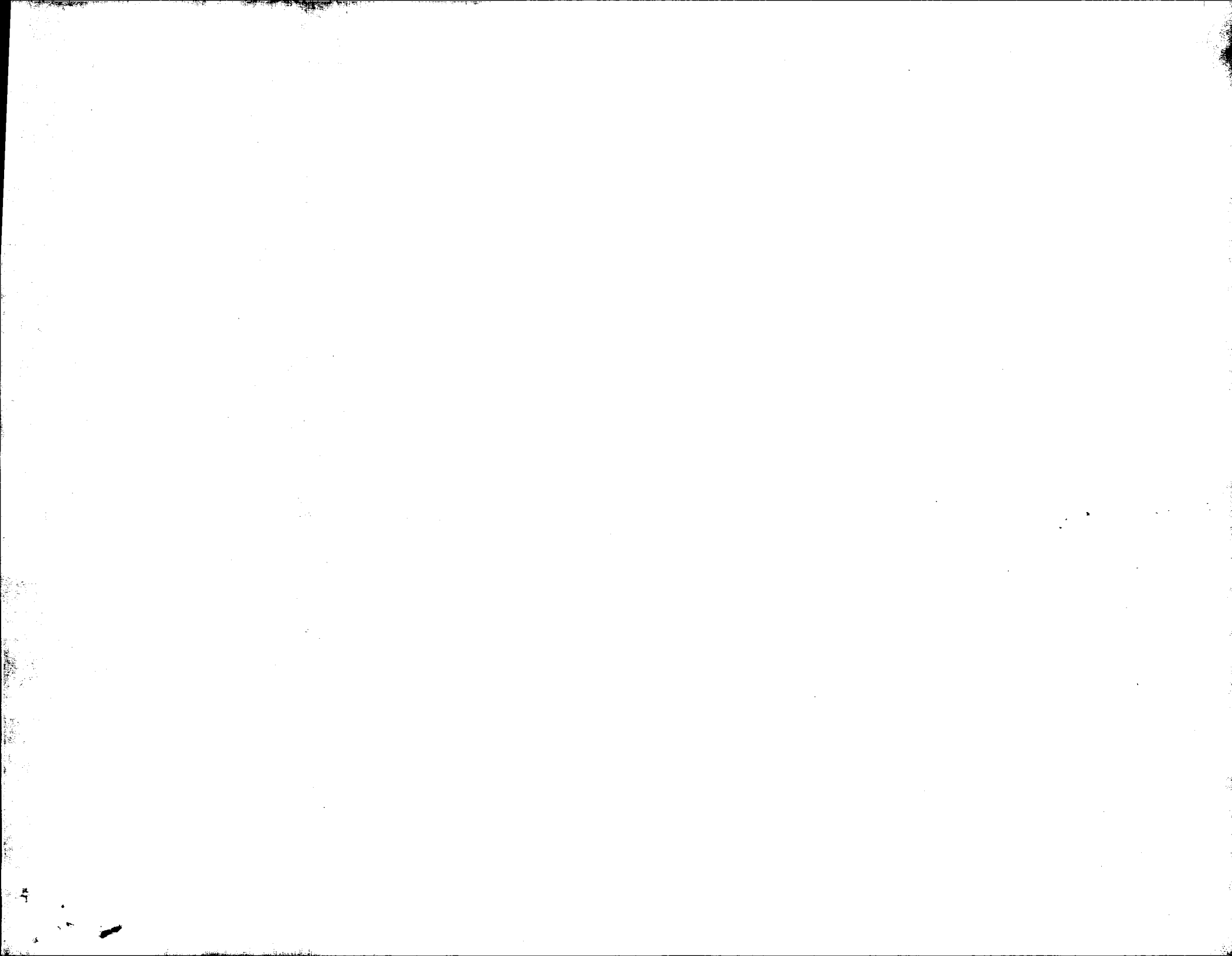
Memo

0.00

Quality Control

13-01-04

13-01-04



Picklist Print

January-04-13 9:10:28 AM

Page 1

Work Order ID: 95242
Parent Item: D407-728-311
Parent Item Name: Replacement Wearpad

Start Date: 1/04/13

Required Date: 1/04/13

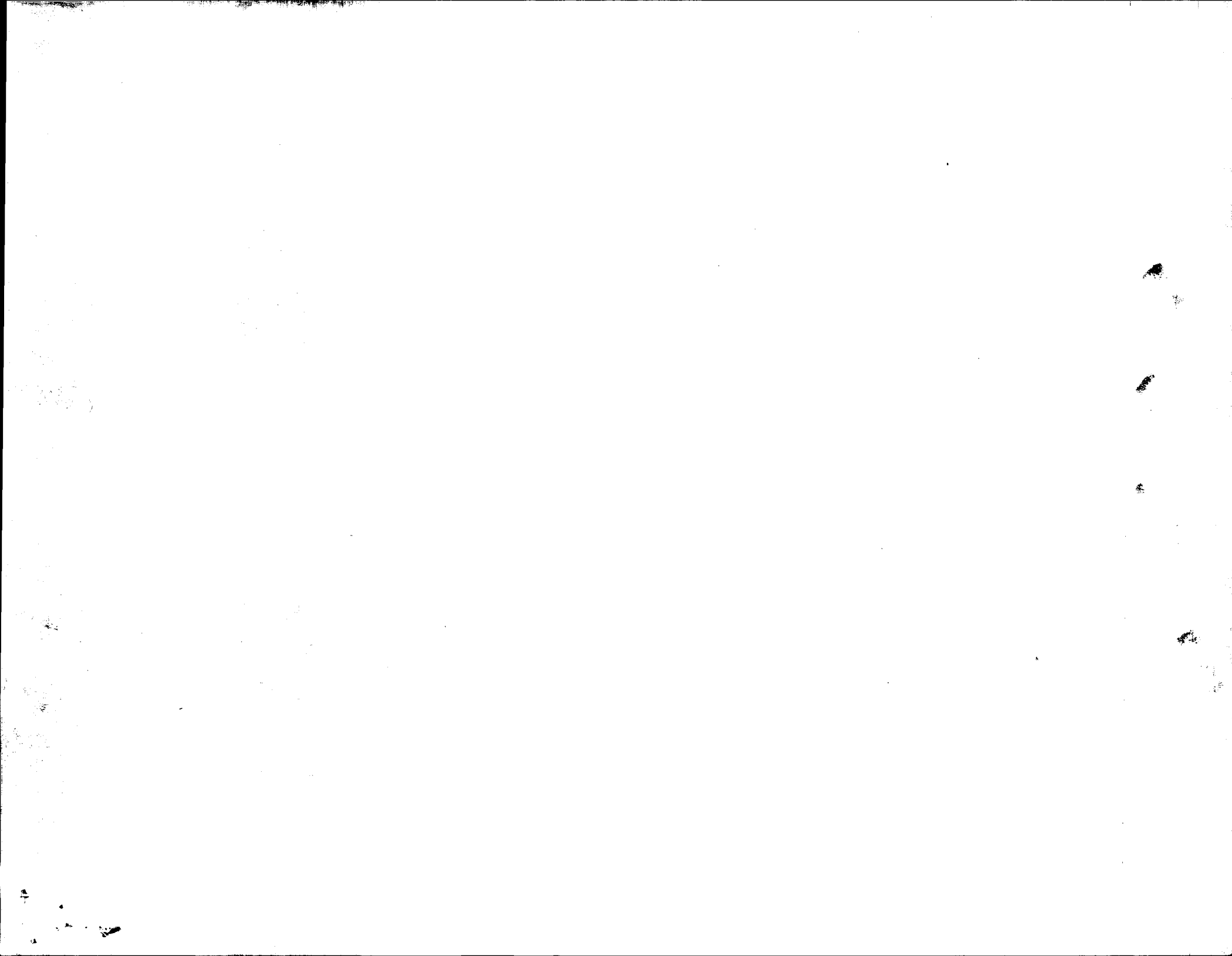
Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A05.10.19New issueKJ/EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN960JD10L Washer	NAS1149D0332J	Purchased	No			120	Each	0.0000	28	28			
D3339-3 Wearpad Center		Manufactured	No			120	Each	12.0000	5	5			
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				ST500		12							
				82352		12							
D3339-5 Wearpad Fwd		Manufactured	No			120	Each	15.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				ST500		15							
				35706		3							
				86249		12							
D3339-9 Wearpad Aft		Manufactured	No			120	Each	5.0000	1	1			
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				ST500		5							
				25183		1							
				83596		4							
MS27039-1-08 Screw		Purchased	No			120	Each	646.0000	28	28			
				<u>Location</u>		<u>Loc Qty</u>			<u>Loc Code</u>				
				GA		81							
				117423		81							
				ST305		565							
				121243		491							
				123265		74							

123265



REFERENCE ONLY

SMD

IIN-D407-728

Page 10 of 10

206 L/ L1/ L3 /L4 SERIES & 407 HIGH/LOW GEAR SERIES and
206 L/ L1 /L3/ L4 & 407 FLOAT GEAR SERIES

Qty -311	Qty -411	Qty -313	Qty -413	Qty -315	Qty -415	Part Number	Description
							206 L/L1/L3/L4 LOW GEAR & 407 HIGH/LOW GEAR
X						D407-728-311	REPLACEMENT WEARPAD KIT
	X					D407-728-411	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 HIGH GEAR
		X				D206-728-313	REPLACEMENT WEARPAD KIT
			X			D206-728-413	SKIDTUBE PROTECTOR KIT
							206 L/L1/L3/L4 & 407 FLOAT GEAR
				X		D407-728-315	REPLACEMENT WEARPAD KIT
					X	D407-728-415	SKIDTUBE PROTECTOR KIT
5		6		7	1	D3339-3	CENTER WEARPAD L
1						D3339-5	FORWARD WEARPAD
		1		1		D3339-7	LONG FORWARD WEARPAD
1				1	1	D3339-9	AFT WEARPAD
	1					D3340-7	FORWARD SKIDTUBE PROTECTOR
	1					D3340-13	AFT SKIDTUBE PROTECTOR
			1		1	D3340-15	CENTER SKIDTUBE PROTECTOR
			1			D3340-17	AFT SKIDTUBE PROTECTOR
			1			D3340-19	CENTER SKIDTUBE PROTECTOR
					1	D3340-21	AFT SKIDTUBE PROTECTOR
					1	D3340-25	FORWARD SKIDTUBE PROTECTOR
28	28	38	38	46	46	MS27039-1-08	SCREW
28	28	38	38	46	46	AN960JD10L	WASHER
				8	8	NAS1330C3K116	BLIND INSERT

• COPYRIGHT © 2005 BY DART AEROSPACE LTD. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

Revision: A
Date: 05.08.03